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ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10338-041-1	BASE
-2	2	RB 92700-10338-041-2	ARM ASSY
-5	1	RB 92700-10338-041-5	BAR
-6	1	RB 92700-10338-041-6	HANDLE
7	4	McMaster#91257A572 OR EQUIV	STEEL HEX HEAD 1/4"-28 x 2-1/4" LG.
8	4	McMaster#97135A215 OR EQUIV.	STEEL NYLON-INSERT LOCKNUT 1/4"-28 X 5/16" THK.
9	8	NAS1149F0432P	WASHER

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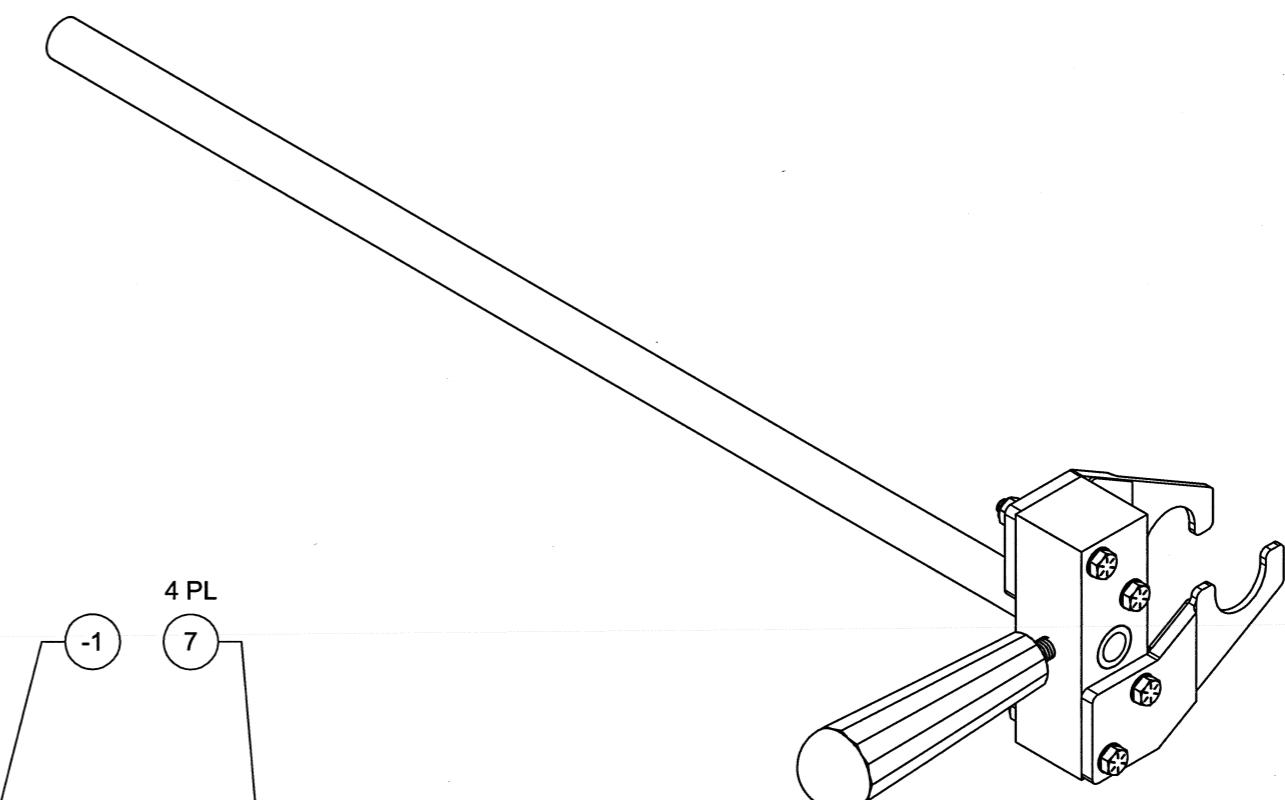
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RB 92700-10338-041 ALIGNMENT TOOL

11

NOTES:  
 1) MATERIAL: N/A  
 2) HEAT TREAT: N/A  
 3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ASSEMBLE AS SHOWN

9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 7 THEN ASSEMBLE WITH ITEMS 8 AND REMOVE EXCESS

10) INSTALL ITEMS 8 WITH A TORQUE OF 65-90 IN/LBS

11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	CORRECTED NOTES ON SHEET 1		19-508	KPT			
-4, -5 ADDED MATERIAL SPECIFICATION							
A	NEW ISSUE			KPT			
REV.	DESCRIPTION		ECN #	BY			
DESIGN	KPT	DART AEROSPACE LTD					
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA					
CHECKED	MB	TOOL PART #					
MFG. APPR.	DP	REV. B					
APPROVED	V/M	RB 92700-10338-041					
DATE 1/15/2019		SHEET 1 OF 7					
TITLE ALIGNMENT TOOL		SCALE NTS					
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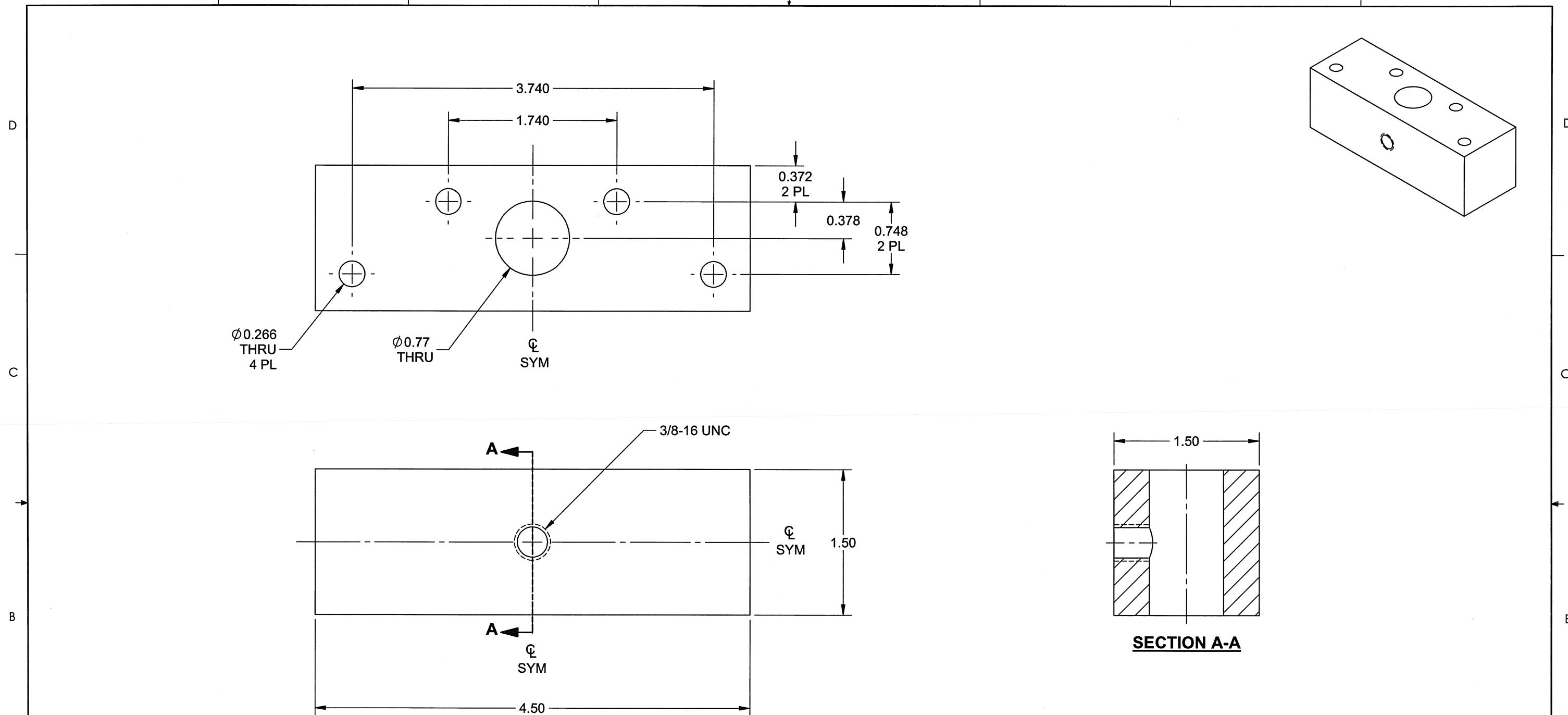
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RB 92700-10338-041-1 BASE

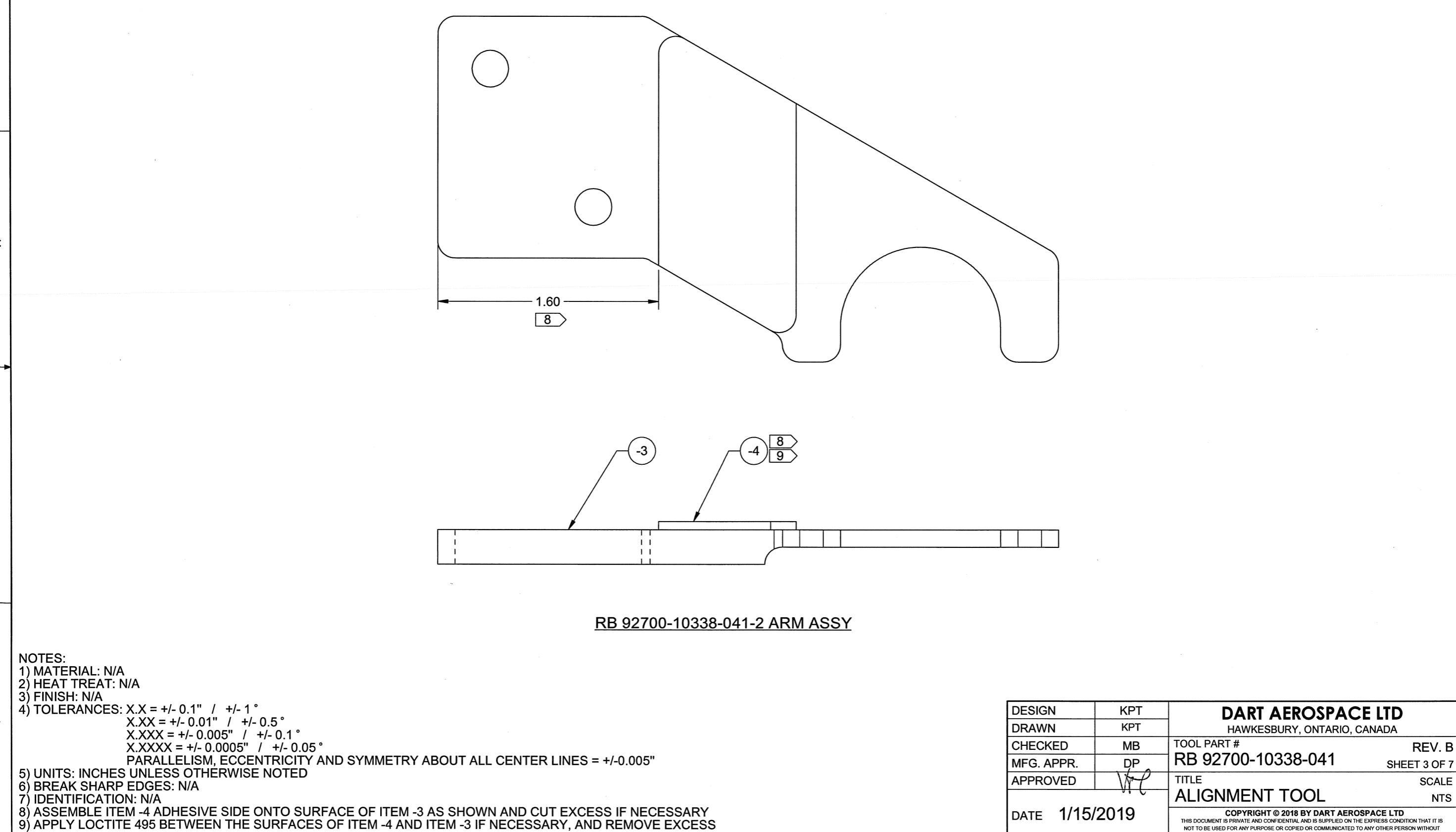
NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	REV. B RB 92700-10338-041	
APPROVED	WJ	SHEET 2 OF 7	
DATE 1/15/2019		TITLE	SCALE
ALIGNMENT TOOL		NTS	
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8 7 6 5 4 3 2 1

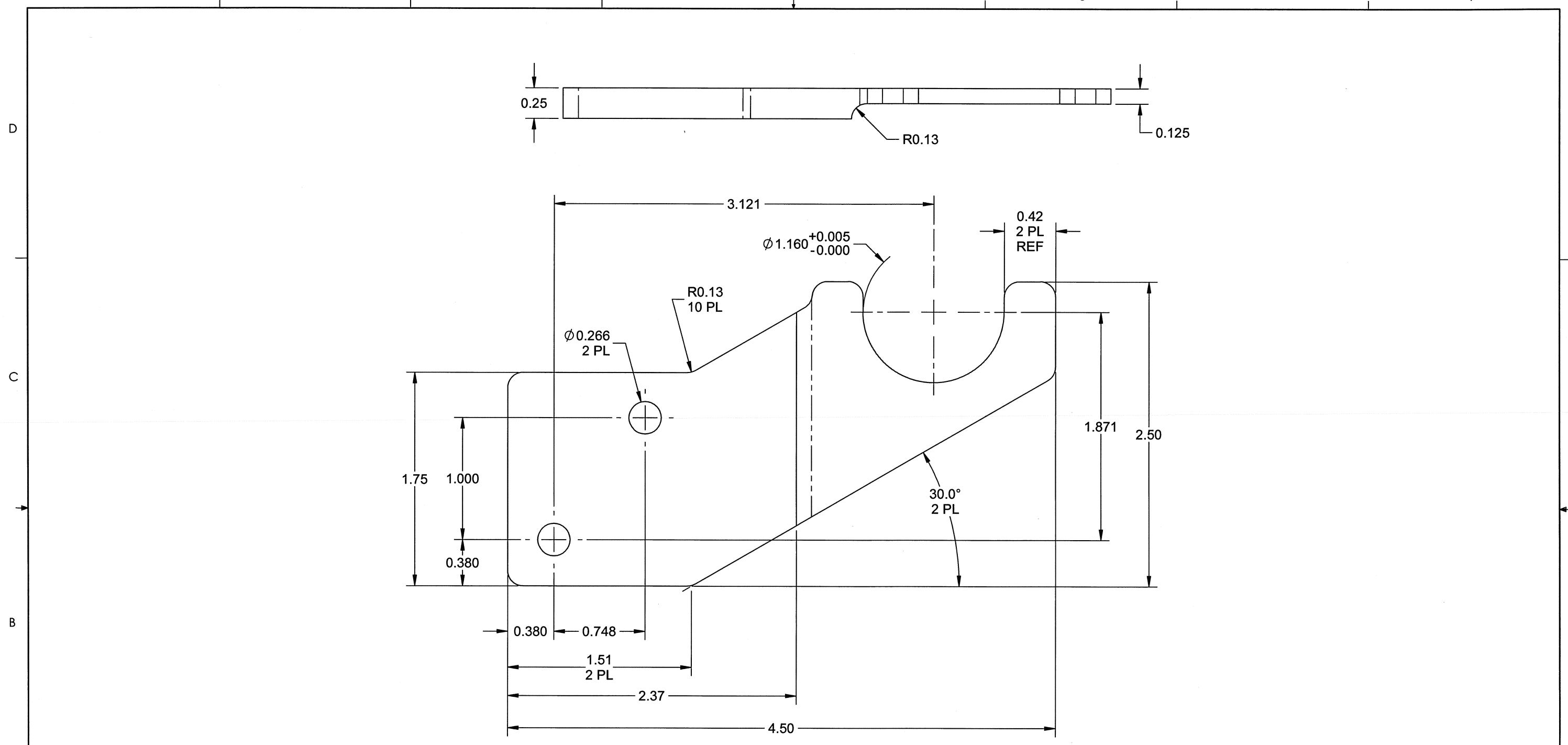
8		7		6		5		4		3		2		1
ITEM #	QTY	PART #		PART TITLE										
-3	1	RB 92700-10338-041-3		ARM										



DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	REV. B <b>RB 92700-10338-041</b>	
APPROVED	<i>[Signature]</i>	SHEET 3 OF 7	
DATE	1/15/2019	TITLE	SCALE
		<b>ALIGNMENT TOOL</b>	
		NTS	

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RB 92700-10338-041-3 ARM

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NOTES:  
1) MATERIAL: 4140/4142 (28-32 RC)  
2) HEAT TREAT: N/A

3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10338-041-3 REV B.STEP

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	REV. B RB 92700-10338-041	
APPROVED	WY	SHEET 4 OF 7	
TITLE		SCALE	
ALIGNMENT TOOL		NTS	
DATE 1/15/2019		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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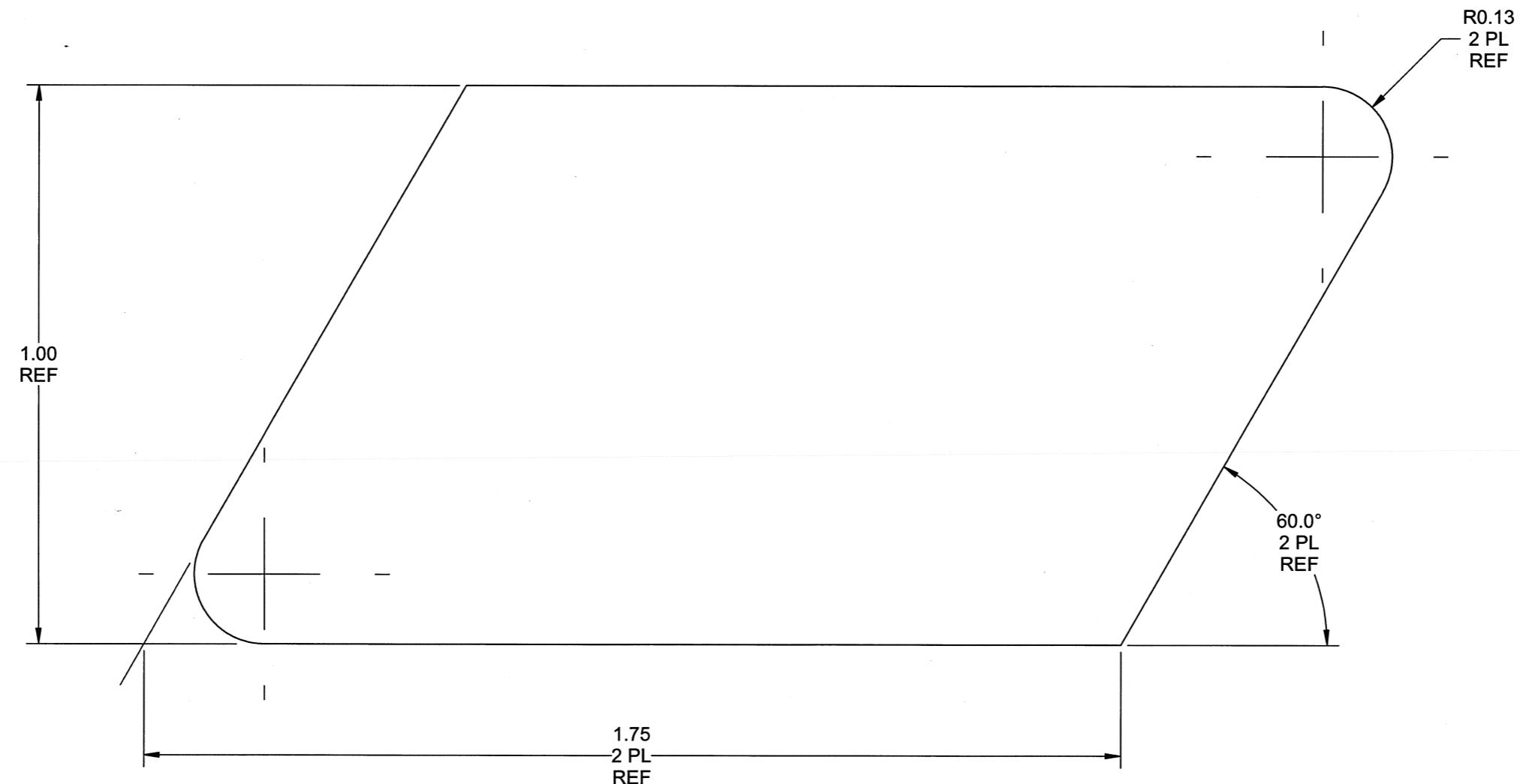
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RB 92700-10338-041-4 PAD

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NOTES:

- 1) MATERIAL: McMaster#1374N23 (60A DUROMETER) OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) CUT ACCORDING TO PROFILE OF ITEM -3 AT ASSEMBLY IF NECESSARY

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	RB 92700-10338-041	
APPROVED	WJ	REV. B SHEET 5 OF 7 TITLE SCALE NTS	
DATE 1/15/2019		ALIGNMENT TOOL	
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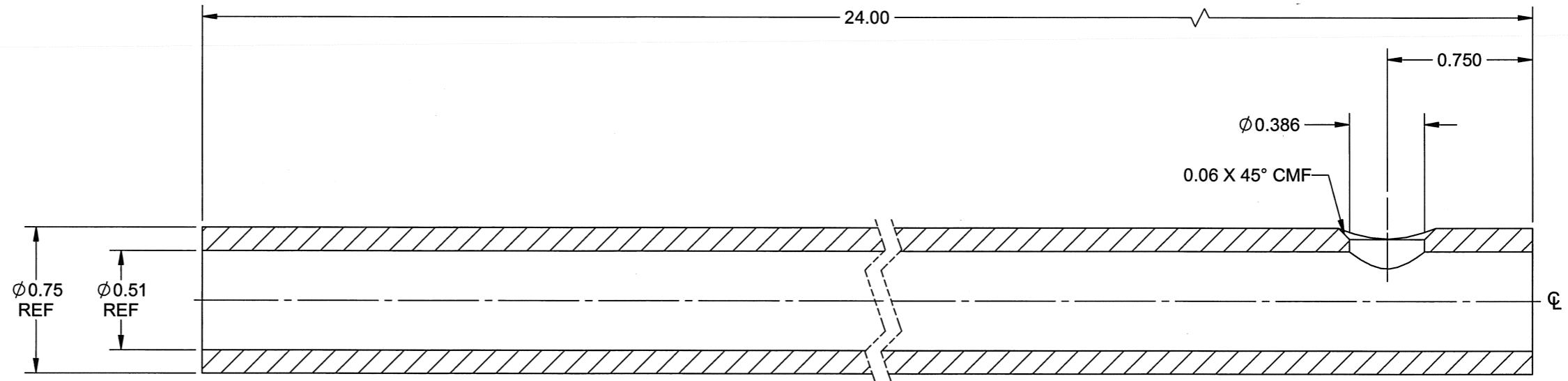
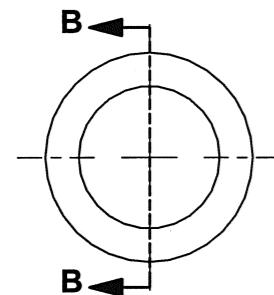
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RB 92700-10338-041-5 BAR

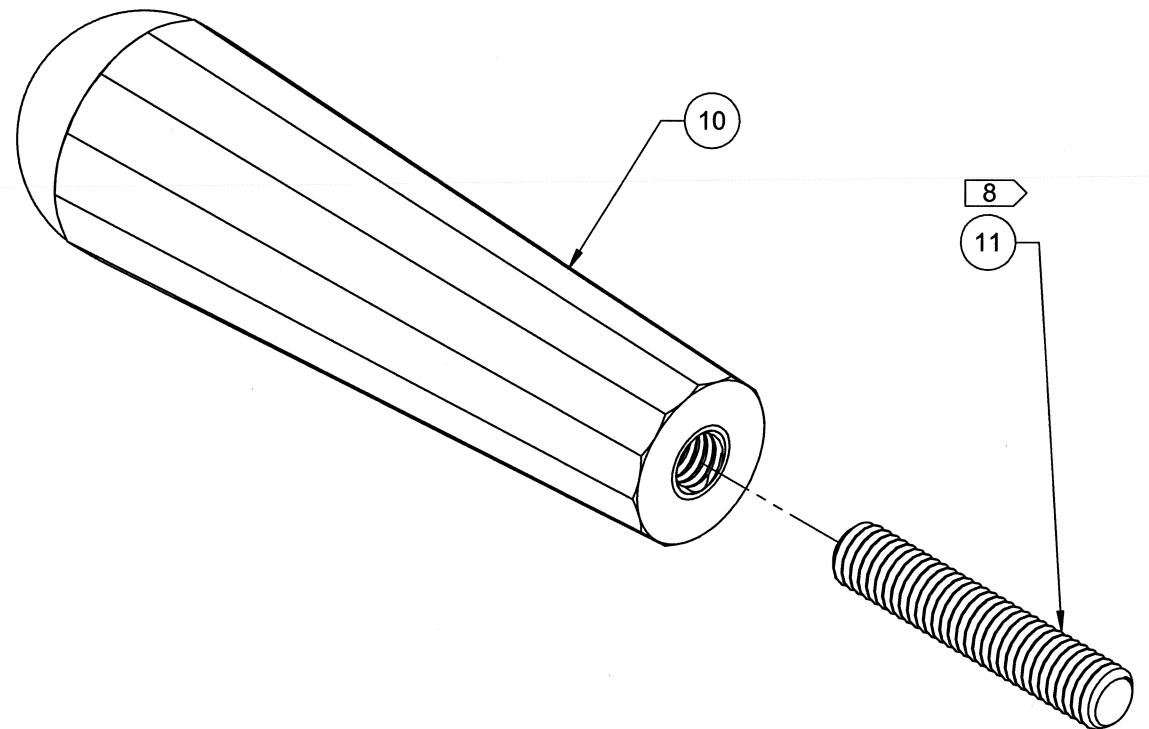
NOTES:

- 1) MATERIAL: McMaster#89955K839 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

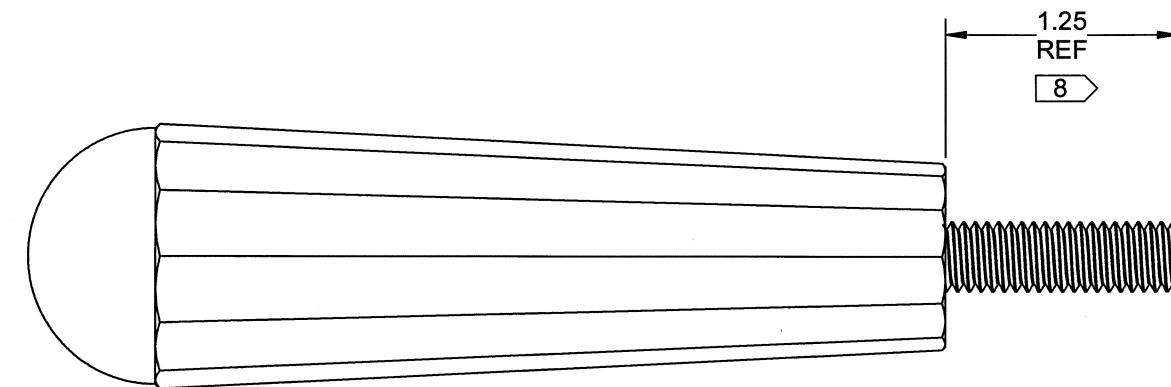
DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	MB	TOOL PART #			
MFG. APPR.	DP	RB 92700-10338-041			
APPROVED	VJL	REV. B SHEET 6 OF 7			
DATE 1/15/2019		TITLE	SCALE		
		ALIGNMENT TOOL			
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ITEM #	QTY	PART #	PART TITLE
10	1	McMaster#57455K470 OR EQUIV.	PLASTIC TAPERED HANDLE 3/8"-16 X 3/4" DEEP. X 4-15/16" LG.
11	1	McMaster#98758A648 OR EQUIV	STEEL THREADED ROD 3/8"-16 X 2"



RB 92700-10338-041-6 HANDLE

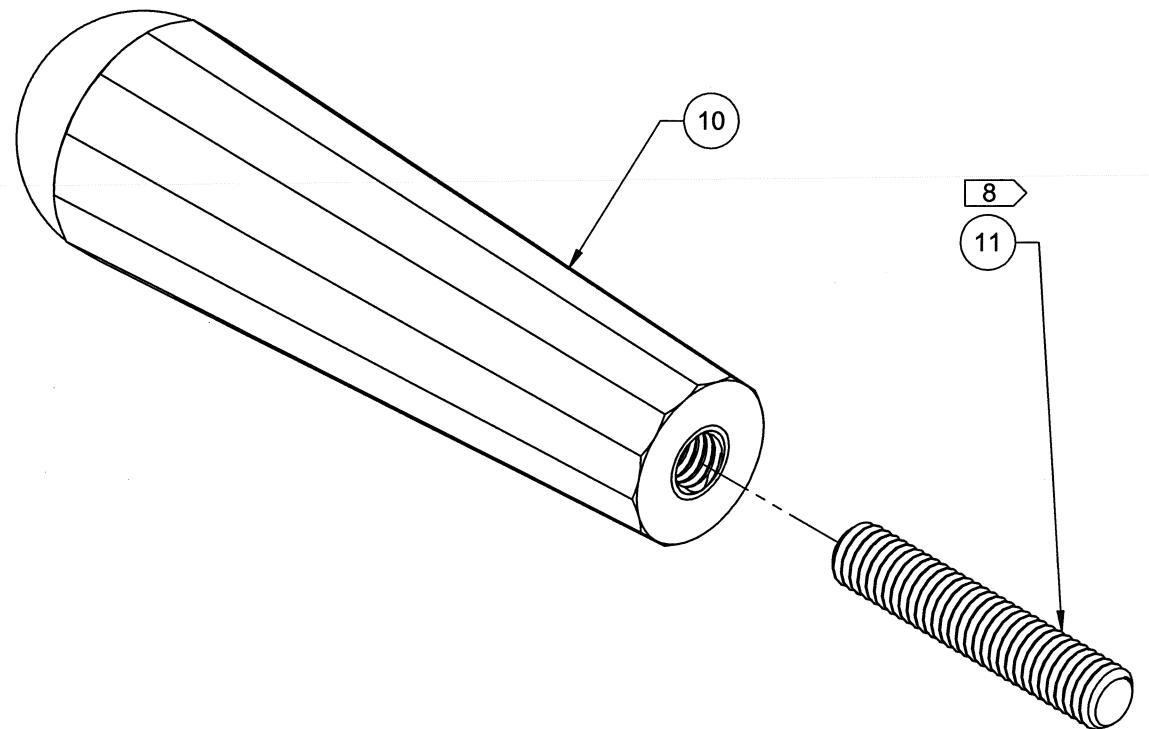


NOTES:

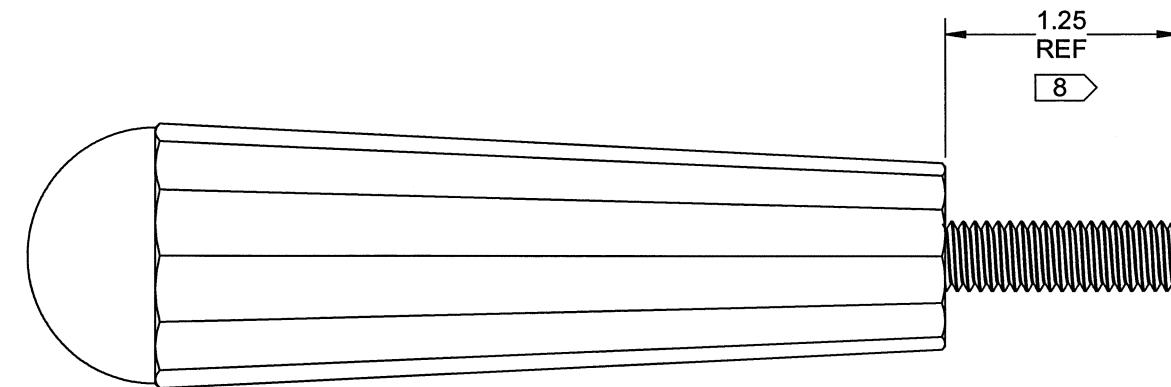
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES:  $X.X = +/- 0.1"$  /  $+/- 1^\circ$   
 $X.XX = +/- 0.01"$  /  $+/- 0.5^\circ$   
 $X.XXX = +/- 0.005"$  /  $+/- 0.1^\circ$   
 $X.XXXX = +/- 0.0005"$  /  $+/- 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 11 THEN ASSEMBLE WITH ITEM 10 AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	REV. B RB 92700-10338-041	
APPROVED	VJ	SHEET 7 OF 7	
DATE 1/15/2019		TITLE	SCALE
		ALIGNMENT TOOL	NTS
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ITEM #	QTY	PART #	PART TITLE
10	1	McMaster#57455K470 OR EQUIV.	PLASTIC TAPERED HANDLE 3/8"-16 X 3/4" DEEP. X 4-15/16" LG.
11	1	McMaster#98758A648 OR EQUIV	STEEL THREADED ROD 3/8"-16 X 2"



RB 92700-10338-041-6 HANDLE



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES:  $X.X = +/- 0.1" / +/- 1^\circ$   
 $X.XX = +/- 0.01" / +/- 0.5^\circ$   
 $X.XXX = +/- 0.005" / +/- 0.1^\circ$   
 $X.XXXX = +/- 0.0005" / +/- 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+/- 0.005"$
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 11 THEN ASSEMBLE WITH ITEM 10 AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	RB 92700-10338-041	
APPROVED	VJ	REV. B SHEET 7 OF 7	
DATE	1/15/2019	TITLE	SCALE
		ALIGNMENT TOOL	NTS
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